Dart Aerospace Ltd. Wednesday, 10/11/2006 11:11:26 AM Date: Kim Johnston Uset: **Process Sheet** : MOUNTING BRACKET Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** Job Number : 28915 : 10604 **Estimate Number** : N/A : D2581 P.O. Number **Part Number** S.O. No. : 12/A : 10/11/2006 This Issue **Drawing Number** : D2581 REV A1 : NC Prsht Rev. **Project Number** : N/A : NIA : SMALLI/MED FAB : A1 First Issue Type **Drawing Revision** : 27587 :NIA Material **Previous Run** 52 Um: **Due Date** : 10/20/2006 Qty: Written By Checked & Approved By : Est. D 01.9 Added info to step 2 SM Comment **Additional Product** Job Number: Machine Or Operation: Description: Seq. #: 1.0 M304S11GA 304/316 .125 Sheet Comment: Qtv.: 0.0196 sf(s)/Unit Total: 1.0210 sf(s) 304/316 .125 Sheet (M304S0125) 2.0 Comment: FLOW WATER JET 1-Cut as per Dwg D2581 06 1017 Dwg Rev: A Prog Rev: A / 2-Deburr if necessary QC2 3.0 Comment: INSPECT PARTS AS THEY COME OFF MACHINE QC8 SECOND CHECK 4.0 Comment: SECOND CHECK



Form as per Dwg D2581 using CNC Brake

BRAKE NC

Comment: NC BRAKE

85

04/10/31

5.0

Each

## Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE	RE CHANGE		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
		*					1			
			4				1			

Part No:	PAR #:	Fault Category:	NCR: Yes No DQA:	Date: <u>06/10/3/</u>
			QA: N/C Closed:	Date:

	NCR:		W	(NCR)	₹)				
	DATE STEP Description of NC Section A		Initial Chief Eng	Corrective Action Section B  Action Description  Chief Eng	Verification Section C	Approval Chief Eng	Approval QC Inspector		
0	(10/31	5	2 were out of Toterane	Jun	Scrayer destroy	SB Cle (10)31	86.18.31	onin	OC. (4.3)
			*	Fs.	· • • • • • • • • • • • • • • • • • • •		4.		•
					,				

NOTE: Date & initial all entries

Date: Wednesday, 10/11/2006 11:11:26 AM User: Kim Johnston **Process Sheet** Drawing Name: MOUNTING BRACKET Customer: CU-DAR001 Dart Helicopters Services Job Number: 28915 Part Number: D2581 Job Number: Seq. #: **Machine Or Operation:** Description: INSPECT WORK TO CURRENT STEP 6.0 Comment: INSPECT WORK TO CURRENT STEP 7.0 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location U.S. FINAL INSPECTION/W/O RELEASE 8.0 Comment: FINAL INSPECTION/W/O RELEASE Job Completion (1) Dlanto 31

## **Dart Aerospace Ltd**

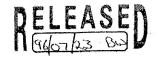
DuitAc	ospaoi										
W/O:	4		V	ORK OR	DER CHA	NGES				1	
DATE	STEP	PROC	EDURE CH	ANGE			By Date Qty			Approval Chief Eng / Prod Mgr	Approval QC Inspector
				····							<u> </u>
9	*									i	
Part No	:	PAR #:	Fault Cat	tegory:		NC	R: Yes	No DQ	↓ <b>\</b> :	Date:	
			-							Date: _	
NCR:		W	ORK ORI	DER NON	-CONFOR	RMANCE	(NCF	₹)		Û	
		Description of NC	Corrective Action Section B			Section B	Verific		ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Actio	on Descripti Chief Eng	on	Sign 8 Date	Secti		Chief Eng	QC Inspector
44 14 4										 	
# *				-1							
Ē.,					± 4	(4			•		

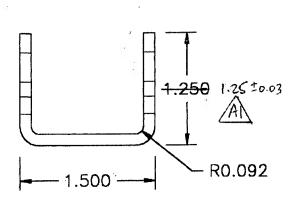
NOTE: Date & initial all entries

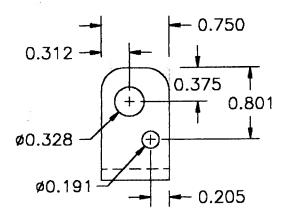


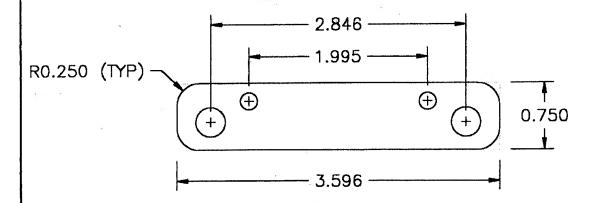


	DESIGN MIKE M	DRAWN BY	DART AEROSPACE VICTORIA INTERNATIONAL AIRPORT,	
	CHECKED	APPROVED	DRAWING NO.	REV. A
<b>(3</b>	Bu	MM	D2581	SHEET 1 OF 1
7	DATE	A	TILE	SCALE
	96.06.27		MOUNTING BRACKET	1:1
	A) VI-il	04 oc 14	CHANGE TOWNANCE MI 1.25	DIMENSIAN









MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK OBDER

DART AEROSPACE LTD		Work Order:	28915
			0 = 40
Description:		Part Number:	22681
Inspection Dwg:	V: 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

			·	
. 🔻	<b>X</b>	First Article	X	Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.846	4 0.010	2,852			Very	
1, 995	± 0,010	1,991			Very	
3.596	7 0010	3.602			Vern	
0.750	+ 0,010	0.759			-Vern	
0,125	± 0.010	0.115	. /	<u> </u>	Ver	
0.312	# 0,010	0.377			Ven	
00.328	10.006	Ø.0328			Venu	
00.191	1-0,001	Ø0,19B			Very	
0.205	+0.010	0.209			vers	
0.801	20.010	0.804			Vern	
0.375	+0.010	0.383		-6.1	Venu	
	•					
			15	1,		
	· · · · · · · · · · · · · · · · · · ·	,				
				,		
			,			
		,				
		***		13.		

Measured by:	Audited by:	Prototype Approval:
Date: 66:10:15	7 Date: 6.10.19	Date:

Rev	Date	V. 13.3	Revised by	Approved
Α		New Issue	KJ/JLM	